

MACHINERY and EQUIPMENT Roller cover, light-colored

Resistant to animal fat, colophonic acid and offset print colors 30 Shore A, PNR, sulfur cure

| Guide formulation of Astrotech Advanced Elastomerproduct (original: Nippon Zeon) | | RRS 44 |
|--|---------|--------|
| Norsorex 150 NA | | 250.0 |
| Naphthenic oil | | 80.0 |
| Omya EX H1 | | 100.0 |
| Barite | | 50.0 |
| SILLITIN N 85 | | 50.0 |
| Titanium dioxide | | 10.0 |
| Zinc oxide | | 5.0 |
| Stearic acid | | 1.0 |
| TMTD | | 1.5 |
| Vulkacit I | | 1.5 |
| DTDM | | 1.5 |
| Ethyl Tellurac | | 0.8 |
| DOTG | | 1.0 |
| Rhenogran ETU-80 | | 0.6 |
| Total phr | | 552.9 |
| | | |
| Physical properties | | |
| Cure 45 min @ 145°C | | |
| Density | g/cm³ | 1.30 |
| Hardness | Shore A | 29 |
| Modulus 100 % | MPa | 0.4 |
| Modulus 200 % | MPa | 0.8 |

Modulus 300 % MPa 1.4 Modulus 500 % MPa 3.6 MPa Tensile strength 8.5 Elongation at break % 560 Rebound % 40 **Calendering:** calender roll 80-90°C, preheated compound

Core bonding:

Chemosil 211/220 or 211/2551

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