## GUIDE FORMULATION || page 1 of 1



## ELECTRICAL APPLICATION Sheathing, light-colored

## 70 Shore A, EPDM, sulfur cure Specification DIN VDE 0207 EM1

Guide formulation of Exxon		E.1.0.006	
Vistalon 7001		100.00	
SILLITIN Z 86		175.00	
Titanium dioxide		10.00	
Paraffin oil		45.00	
Zinc oxide		5.00	
Paraffin wax		5.00	
Silquest A-189		1.00	
Irganox 1010		0.15	
Stearic acid		1.00	
MBT		1.50	
TMTD		1.00	
ZDBC		1.50	
Tetrone A		0.50	
Sulfur		1.50	
Total phr		348.15	
Density	g/cm³	1.41	
ODR Monsanto, ± 5°, 180°C			
ML, minimum	dNm	15	
MH, maximum	dNm	128	
ts <sub>2</sub>	min	0.8	
tC90	min	7.0	
Physical properties			DIN VDE
Press cure 7 min @ 180°C			0207 EM1
Hardness	Shore A	71	
Modulus 100 %	MPa	4.4	
Tensile strength	MPa	4.4	>7
Elongation at break	%	495	> 300
Elongation at break	/0	495	> 300
Air aging, 10 d @ 70°C			
$\Delta$ Tensile strength	%	+1	± 20
Elongation at break	%	405	> 250
$\Delta$ Elongation at break	%, rel.	+18	± 20

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.

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