

Guide Formulation - page 1 of 1

AUTOMOTIVE INDUSTRY**Car polish, solvent-free, professional, for polishing machines
with anti-hologram effect, sprayable**

| Basis: Byk CAR 4057 | | RR 025 |
|--------------------------|--------------------------|-----------------|
| 1 | Water | 66.0 |
| 2 | Preservative | (as needed) 0.2 |
| 3 | Optigel WX (1) | 1.2 |
| 4 | Disperbyk 2015 (1) | 1.5 |
| 5 | SILLITIN Z 89 PURISS (2) | 6.0 |
| 6 | Aquacer 565 (1) | 6.0 |
| 7 | Aquacer 1031 (1) | 1.2 |
| 8 | Water | 12.5 |
| 9 | Byk-9890 (1) | 5.4 |
| Total % by weight | | 100.0 |

- Preparing**
- mix ingredients 1-3 for 15 min at 1000 rpm
 - add ingredients 4+5 under stirring
 - stir 15 min at 2000-3000 rpm
 - premix ingredients 6-8 for 15 min at 2000-3000 rpm
 - combine the two solutions under stirring at 500 rpm
 - continue stirring for 5 min at 500 rpm
 - add ingredient 9 at 500 rpm over 3 min
 - continue stirring at 500 rpm for 15 min

Remarks Spray a thin layer of the formulation on the painted surface and apply using a polishing machine with a soft polishing sponge.

- Suppliers**
- (1) Byk
 - (2) HOFFMANN MINERAL

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