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## Dispersion-silicate facade paint, water-based with silicate fillers

## **Basis**

Silicate / Styrene acrylate (dispersion-silicate)

Guide Formulation of Woellner		F 14402.0 [1]
Demineralized water		25.4
Walocel CRT 10 000	(1)	0.2
Walocel CRT 20 000	(1)	0.1
Sapetin D 20	(2)	0.2
Betolin Q 44	(2)	0.4
Crenox R-KB-5 )*		10.0
Tego Foamex 825	(4)	0.2
Chinafill KF 82	(5)	3.0
SILLITIN N 85	(6)	5.0
Durcal 5	(7)	12.0
Siliplast 810	(5)	25.0
Acronal 290 D or Mowilith DM 765	(8) or (9)	8.0
White spirit		1.5
Betolin P 35	(2)	20.0
Silres BS 1306	(10)	1.0
Total parts by weight		112.0

)\* Crenox R-KB-5 is no longer available

Recommended:

Sachtleben R-KB-6 (good optical properties) (3)

Sachtleben R-KB-4 (good weather resistance) (3)

## **Suppliers**

- (1) Dow Wolff Cellulosics
- (2) Woellner
- (3) Venator Materials Corporation
- (4) Evonik Tego Chemie
- (5) Quarzwerke
- (6) HOFFMANN MINERAL
- (7) Omya
- (8) BASF
- (9) Celanese Emulsions
- (10) Wacker Chemie

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