



Industrial coating Road marking paint, white

Basis	Styrene acrylate		
	Guide Formulation of DIC Performance Resins		W 1147
Component A	Burnock AC 4010)*	(1)	282.5
	Butyl acetate		56.5
	Efka FA 4663	(2)	1.0
	Bentone 34 (10 % in white spirit)	(3)	42.0
Component B	SILLITIN Z 89	(4)	28.0
	Luzenac EL 20	(5)	25.0
	Titanium dioxide (rutile)		135.0
	Omyacarb 5	(6)	190.0
	Omyacarb 15	(6)	190.0
	Aerosil 200	(7)	9.0
Component C	Isopropanol		10.0
	Acetone		16.0
	Heptane		15.0
	Total parts by weight		1000.0

)* formerly Arolon / Vinytan SAF 401-BA-60

Mixing	
-	charge component A
-	add and disperse component B
-	complete by component C

Technical Data		
Solids content		approx. 72 %
Resin content		approx. 17 %
Solvent content		approx. 21 %
Recommended thinner		heptane
Drying		approx. 10 min dry to touch after 30 min dried through

Suppliers	
(1)	DIC Performance Resins
(2)	BASF
(3)	Elementis
(4)	HOFFMANN MINERAL
(5)	Imerys Talc
(6)	Omya
(7)	Evonik Industries

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