GUIDE FORMULATION || page 1 of 2



Industrial coating Road marking paint, white Titanium dioxide reduced

Basis	Styrene acrylate				
	S 21406.1		[15]	[17]	
Component A	Burnock AC 4010	(1)	200.0	200.0	
	Shellsol A 100	(2)	59.6	59.6	
	Luvogel 4	(3)	7.3	7.3	
	Anti-Terra-U	(4)	5.8	5.8	
	Sojalecithin	(5)	2.7	2.7	
Component B	Luzenac EL 20	(6)	22.7	22.7	
	Kronos 2190	(7)	70.0	72.0	
	Omyacarb 15	(8)	277.3	277.3	
	Aerosil 200	(9)	3.6	3.6	
	SILLITIN Z 89	(10)	188.3		
	SILLITIN V 88	(10)		187.1	
Component C	Isopropanol		18.2	18.2	
	Acetone		21.0	21.0	
Component D	Heptane		68.0	68.0	
	Total parts by weight		944.5	945.3	
Recommendation	[15] SILLITIN Z 89: superior hiding power, lower we	ding power, lower wear of processing units			
	[17] SILLITIN V 88: lower yellow tinge				
Mixing	 charge component A stir in component B add component C disperse by dissolver with adapted bead mill for 20 min at 7.8 m/s complete by component D 				



GUIDE FORMULATION || page 2 of 2



	S 21406.1		[15]	[17]
Technical Data	Fineness of grind Flow time, DIN 6 mm flow cup PVC Non volatile matter	μm s % Vol-%	50 - 60 20 ± 5 60,9 52.1	50 - 60 20 ± 5 60,9 52.1
Properties	Drying stage 4 (acc. to DIN 53150, 600 µm wet)	min	51	56
	Abrasion loss (ASTM D 4060-01: CS 17, 1 kg, 1000 rev.)	mg	375	361
	Color (geometry 45/0, 250 µm dry)			
	L* a* b*		92.63 -0.56 7.37	92.80 -0.70 5.36
	Chromaticity coordinate x (DIN EN 1436))* Chromaticity coordinate y (DIN EN 1436))*		0.3252 0.3434	0.3214 0.3396
)* <u>key data limiting the color space for white road marking pair</u> 1 2 3 4 x 0.355 0.305 0.285 0.335 y 0.355 0.305 0.325 0.375 Dry film thickness for contrast ratio = 98 %	μm	107	123
	Contrast ratio at 250 µm wet film thickness	%	98.9	98.6
Suppliers	 DIC Performance Resins Shell Chemicals Lehmann & Voss Byk Chemie Overlack Imerys Talc Kronos International Omya Evonik Industries 			

(10) HOFFMANN MINERAL

More information on this topic:

Neuburg Siliceous Earth for White Solvent Based Road Marking Paints

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.

Münchener Straße 75

• DE-86633 Neuburg (Donau) Phone +49 8431 53-0 • info@hoffmann-mineral.com

