

AKTIFIT VM

TECHNICAL DATA SHEET – Field of application: ELASTOMERS

1. Description

AKTIFIT VM is an activated SILFIT Z 91, produced by modifying the surface with special vinyl silane. The by-products split off during the treatment reaction are largely removed during the production process which firmly attaches the silane to the filler surface. This helps minimize undesirable side effects, as they are potentially encountered with in-situ mixing (direct addition of silane to the compound).

A special process technology during production of **AKTIFIT VM** provides high hydrophobicity as well as outstanding low moisture absorption even under very humid conditions.

During the vulcanization the vinyl groups of the **AKTIFIT VM** react in the presence of radicals with the polymer.

Characteristics:

Appearance: free-flowing powder
Color CIELAB scale:

L* / a* / b* 94 / - 0.1 / 1.0

Sieve residue > 40 µm: 10 mg/kg

Volatile matter at 105°C: 0.1 %

Density: 2.6 g/cm³

Particle size distribution

D₅₀: 2 µm

D₉₇: 10 µm

Oil absorption: 55 g/100 g

Surface area BET: 7 m²/g

Equilibrium moisture content at 25 °C and

50 % relative humidity 0.05 %

80 % relative humidity 0.07 %

90 % relative humidity 0.08 %

Packaging:

Paper bags: à 25 kg

PE bags: ≤ 20 kg

Big Bags: 750 - 900 kg

Shelf life:

2 years if stored properly under dry conditions.

2. Applications

In elastomer applications **AKTIFIT VM** can be used as a functional filler either on its own or in combination with other non-reinforcing or reinforcing fillers. The best effect is achieved in radical cured systems (peroxide, high-energy radiation).

It can be used whenever high tensile strength and high modulus, combined with low tensile and compression set, are as important as excellent processing and extrusion properties.

In addition **AKTIFIT VM** provides outstanding low dielectric losses in high voltage cable insulations.

It is also suitable for very bright and white compounds.

These properties are an ideal combination, in particular for pressure-less cured extruded products and sponge rubber.

Fields of application:

- pressure-less cured extruded products (profiles, hoses)
- cable sheaths and cable insulation, also for high voltage
- sponge rubber products
- molded products and seals
- condenser gaskets
- prevention of filler caused mold fouling during the injection process or deposits in the orifice die (plating) during extrusion

Methods of processing:

Any process commonly used in the rubber industry.

Elastomers:

Radical cured elastomers such as CM, CSM, EPM, EPDM, EVM, Q HNBR

Dosage:

Generally in the range from 50 to 400 phr, depending on application, formulation and requirements

3. Benefits

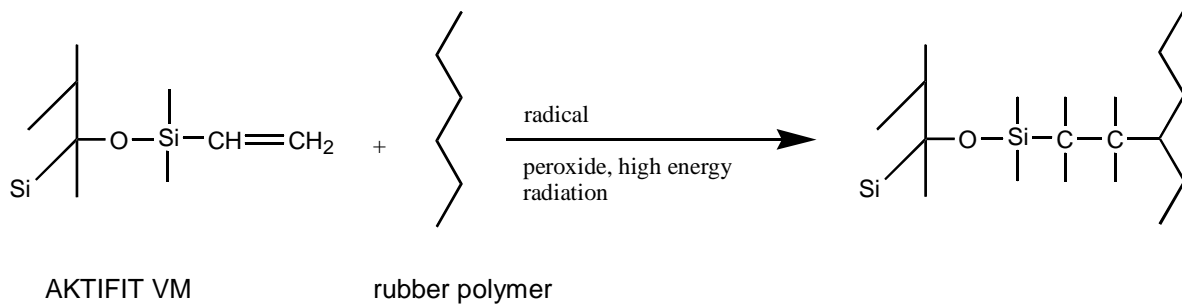
The excellent properties of the base material SILFIT Z 91 are retained:

- low sieve residues
- low moisture, low moisture absorption
- very high brightness
- very high color-neutrality
- good, fast incorporation
- excellent dispersion behavior, even in critical compounds
- good rheological properties
- excellent surfaces
- excellent extrusion properties
- no negative influence on curing rate
- low tensile and compression set
- high electrical resistance
- good aging properties
- high chemical resistance
- matting effect

AKTIFIT VM also provides the following benefits **compared with the base SILFIT Z 91**:

- highly hydrophobic filler
- outstandingly low moisture absorption under very humid conditions
- increased tensile strength
- maximum tensile strength at a higher filler loading
- increase of modulus
- reduced tension and compression set
- improved abrasion resistance
- improved resistance to liquids
- electrical resistance remains high and constant during immersion in water
- outstandingly low dielectric losses in high voltage cable insulations, even during immersion in water

4. Possible reaction during vulcanization at user's plant (model)



5. Application examples

- **Plating**

Prevention of filler caused mold fouling during the injection process or deposits in the orifice die (plating) during extrusion (Aktifit VM represented by Silfit Z 91)

Technical report: "Die Plating" under www.hoffmann-mineral.com .

- **White building profiles (window and facade seals)**

- markedly higher tensile strength
- markedly lower compression set
- and more neutral white color (less yellow tint) versus calcined clay
- loadings up to 400 phr Aktifit VM with adapted plasticizer oil level and even lower peroxide loading:
 - outstanding extrusion properties, even using amorphous EPDM grade
 - sufficiently high tensile strength, even using amorphous EPDM grade
 - thus enabling the use of amorphous EPDM resulting in markedly better low temperature performance
 - outstandingly low compression set
 - more neutral white color approaching targets of RAL 9002

Technical report: "Calcined Neuburg Siliceous Earth in White Building Profiles" under www.hoffmann-mineral.com.

- **Medium to high voltage cable insulation**

- very low sieve residue
- outstandingly low dielectric loss factor $\tan \delta$, even without additional in situ vinyl silane and even after water immersion
- higher tensile strength
- potential for elimination of additional in situ vinyl silane
- potential for increasing filler loading

Technical report: "Calcined Neuburg Siliceous Earth in Medium and High Voltage Cable Insulations" under www.hoffmann-mineral.com.

- **Generally profiles and seals as well as gaskets and O-rings based on peroxide cured polymers with lowest compression set**