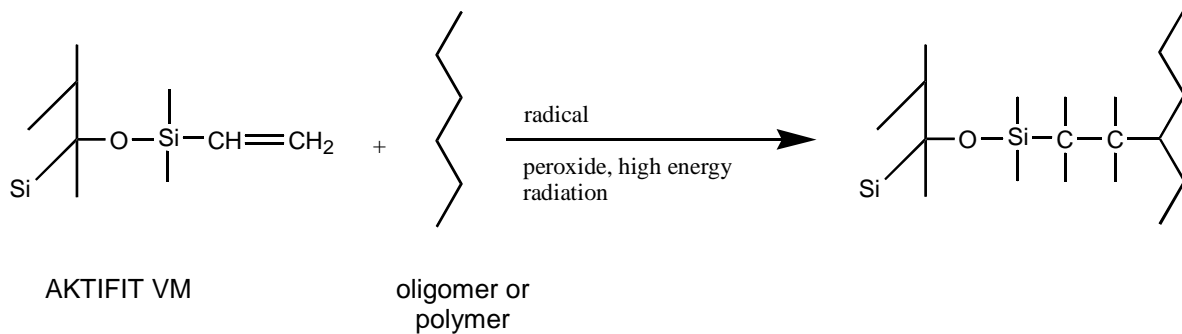


## AKTIFIT VM

### TECHNICAL DATA SHEET – Field of application: PAINT & VARNISH

1. Description	2. Applications	3. Benefits
<p><b>AKTIFIT VM</b> is an activated SILFIT Z 91, produced by modifying the surface with special vinyl silane. The by-products split off during the treatment reaction are largely removed during the production process which firmly attaches the silane to the filler surface. This helps minimize undesirable side effects, as they are potentially encountered with in-situ mixing (direct addition of silane to the compound).</p> <p>A special process technology during production of <b>AKTIFIT VM</b> provides high hydrophobicity as well as outstanding low moisture absorption even under very humid conditions.</p> <p>During curing (hardening) of the coating, the vinyl groups of <b>AKTIFIT VM</b> react with the functional groups of the binder, especially in the presence of radicals.</p> <p><b>Characteristics:</b> Appearance: free-flowing powder Color CIELAB scale: L* / a* / b* 94 / - 0.1 / 1.0 Sieve residue &gt; 40 µm: 10 mg/kg Volatile matter at 105°C: 0.1 % Density: 2.6 g/cm<sup>3</sup> Particle size distribution D<sub>50</sub>: 2 µm D<sub>97</sub>: 10 µm Oil absorption: 55 g/100 g Surface area BET: 7 m<sup>2</sup>/g Equilibrium moisture content at 25 °C and 50 % relative humidity 0.05 % 80 % relative humidity 0.07 % 90 % relative humidity 0.08 %</p> <p><b>Packaging:</b> Paper bags: à 25 kg PE bags: ≤ 20 kg Big Bags: 750 - 900 kg</p> <p><b>Shelf life:</b> 2 years if stored properly under dry conditions.</p>	<p><b>2. Applications</b></p> <p>In paint and varnish applications <b>AKTIFIT VM</b> can be used as a functional filler either on its own or combined with extenders or matting agents. The best effect is achieved in binder systems which polymerize or cure due to a radically initiated reaction. In particular these include:</p> <ul style="list-style-type: none"><li>• UV or electron-beam cured coatings</li><li>• unsaturated polyester and vinyl ester resins</li><li>• acrylic resins</li><li>• other radically cured systems</li></ul> <p>It is also suitable for moisture curing polymers:</p> <ul style="list-style-type: none"><li>• 1 C polyurethanes</li><li>• MS / silane terminated polymers</li></ul> <p>It stands out for its good wettability, excellent dispersion properties, which enable paint production potentially without grinding, very high brightness and color-neutrality. <b>AKTIFIT VM</b> enhances the opacity effect of pigments, thus it provides a replacement potential of titanium dioxide up to 20 % or increasing hiding power. In clear coats it achieves good transparency without yellow tint, a slight whitish glazing effect can result depending on formulation principle and loading.</p> <p>Beyond that it generates excellent mechanical properties with good scratch, abrasion, water and chemical resistance.</p> <p><b>Potential fields of application:</b></p> <ul style="list-style-type: none"><li>• UV cured clear coats (varnishes) and pigmented coatings</li><li>• UV cured powder coatings</li><li>• peroxide cured polyester and vinyl ester coatings and objects</li><li>• moisture curing adhesives and sealants, potting compounds</li></ul> <p><b>Minimum film thickness:</b> &gt; 10 µm, less in special cases.</p> <p><b>Dosage:</b> up to 55 % depending on intended application likewise up to PVC 35</p>	<p><b>3. Benefits</b></p> <p>The excellent properties of the base material SILFIT Z 91 are retained:</p> <ul style="list-style-type: none"><li>• low sieve residues</li><li>• low moisture content, low moisture absorption</li><li>• very high brightness</li><li>• very high color-neutrality</li><li>• outstanding dispersion behavior, even without grinding</li><li>• improved opacity (spacer effect), likewise potential for partial pigment replacement</li><li>• relatively low abrasivity</li><li>• quick drying</li><li>• weathering resistance</li><li>• scratch resistance</li><li>• abrasion resistance</li><li>• good transparency</li><li>• matting effect<sup>1</sup></li></ul> <p><b>AKTIFIT VM</b> also provides the following <b>benefits compared with the base Silfit Z 91:</b></p> <ul style="list-style-type: none"><li>• hydrophobic filler</li><li>• outstandingly low moisture absorption, even under damp conditions</li><li>• improved wettability even using binders with low polarity</li><li>• minimizing yield point likewise low shear viscosity</li><li>• increased tensile and flexural strength as well as impact strength</li><li>• improved abrasion resistance and scratch resistance</li><li>• increased resistance to moisture, chemicals and weathering</li><li>• best grade for improving hiding power of white pigmented UV cured coatings</li></ul> <p><sup>1</sup>strongly depending on formulation</p>

#### 4. Possible reactions of AKTIFIT VM in the binder system



#### 5. Application examples and benefits

- **White pigmented UV curing coatings**
  - improving hiding power (opacity) by adding Aktifit VM additionally to the given titanium dioxide loading
  - cost reduction potential
- **UV curing clear coats**
  - very high transparency without yellow tint
  - improved abrasion resistance
  - cost reduction potential
- **2 C polyurethane compounds i.e. heavy duty electrical potting**
  - good dispersion behavior
  - no negative effect on pot life
  - high electrical resistivity, even after long term salt water immersion
  - cost reduction potential