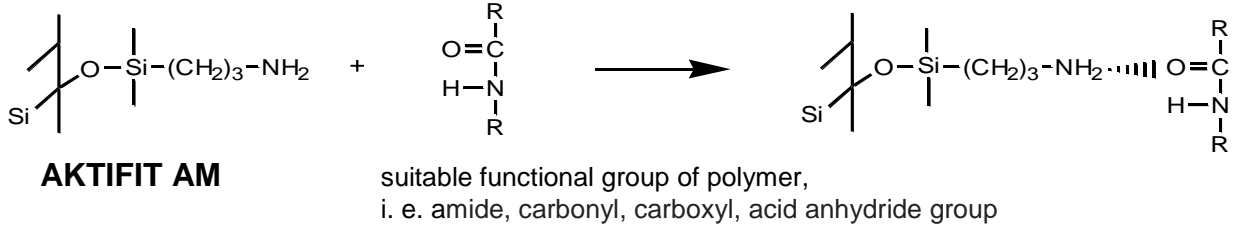


# AKTIFIT AM

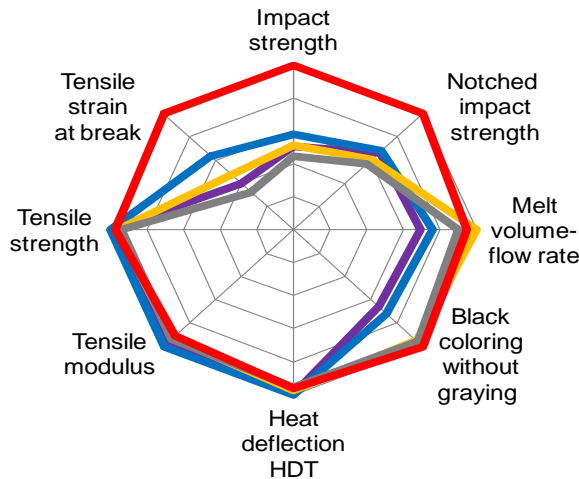
## TECHNICAL DATA SHEET – Field of application: THERMOPLASTICS

1. Description	2. Applications	3. Benefits
<p>AKTIFIT AM is an activated SILFIT Z 91, produced by modifying the surface with amino functional silane. The by-products split off during the treatment reaction are largely removed during the production process which firmly attaches the silane to the filler surface. This helps minimize undesirable side effects, as they are potentially encountered with in-situ mixing (direct addition of silane to the compound).</p> <p>During compounding, the amino groups of AKTIFIT AM ensure good wetting and excellent dispersion in the matrix polymer. In addition, in polymers with suitable functional groups the use of this grade leads to high composite strength via hydrogen bonds or covalent bonds.</p> <p><b>Characteristics:</b> Appearance: free-flowing powder Color CIELAB scale: L* 95 a* - 0.1 b* 1.0 Sieve residue &gt; 40 µm: 10 mg/kg Volatile matter at 105°C: 0.2 % Density: 2.6 g/cm<sup>3</sup> Particle size distribution D<sub>50</sub>: 2 µm D<sub>97</sub>: 10 µm Oil absorption: 55 g/100 g Surface area BET: 7 m<sup>2</sup>/g Equilibrium moisture content at 25 °C and 50 % relative humidity 0.11 % 80 % relative humidity 0.29 % 90 % relative humidity 0.55 %</p> <p><b>Packaging:</b> Paper bags: à 25 kg PE bags: ≤ 20 kg EVA bags: ≤ 20 kg Big Bags: 600 – 900 kg Bulk: on demand</p> <p><b>Shelf life:</b> 2 years if properly stored under dry conditions.</p>	<p>In thermoplastics AKTIFIT AM is used as a functional filler. Optimum effects are achieved most frequently without any other filler or reinforcement. AKTIFIT AM should be considered whenever low warpage, perfect surface finish and scratch resistance are as important as good melt flow, high strain at break and high impact strength, in <b>polyamides</b> even in a dry-as-molded state. AKTIFIT AM performs best in <b>PP compounds</b> with the addition of maleic anhydride-grafted polypropylene (MAPP) as reactive counterpart for its amino groups, resulting in improved tensile strength as well as flexural strength and particularly ultimate scratch resistance. In <b>wood plastic composites (WPC)</b> AKTIFIT AM improves mechanical and surface properties including scratch resistance.</p> <p><b>Application areas:</b></p> <ul style="list-style-type: none"><li>• automotive interiors like scratch and impact resistant trims, door panels and claddings</li><li>• engine coverings, wheel covers, grips and housings</li><li>• wood plastic composites (WPC)</li><li>• in films as functional filler, matting and anti-blocking agent</li></ul> <p><b>Polymers:</b></p> <ul style="list-style-type: none"><li>• Polyamides</li><li>• Aliphatic Polyketon (PK)</li><li>• PP</li><li>• PPS</li><li>• TPU</li><li>• PE/EVA</li></ul> <p><b>Dosage:</b></p> <p><b>Films:</b></p> <ul style="list-style-type: none"><li>• matting and anti-blocking in TPU: 5 to 20 %</li><li>• functional filler in PE/EVA: 5 % to 15 %</li></ul> <p><b>WPC:</b> 1 % to 10 %</p> <p><b>Compounds:</b> up to 55 % (m/m), typical 20 % to 40 %</p>	<p><b>In comparison with the unfilled polymer, the use of AKTIFIT AM will result in the following advantages:</b></p> <ul style="list-style-type: none"><li>• lower processing shrinkage</li><li>• higher hardness</li><li>• higher stiffness (modulus)</li><li>• higher tensile and flex strength</li><li>• improved heat distortion temperature</li><li>• higher heat conductivity</li><li>• improved dimensional stability with varying humidity conditions (polyamides)</li></ul> <p><b>In comparison with other mineral fillers, AKTIFIT AM offers the following advantages:</b></p> <ul style="list-style-type: none"><li>• very low sieve residues</li><li>• easy feeding and metering</li><li>• good wetting and dispersion properties</li><li>• high melt flow rates</li><li>• no crosslinking in PK-compounds</li><li>• low warpage</li><li>• excellent surface finish</li><li>• optimum scratch resistance</li><li>• no graying of black-colored compounds</li><li>• excellent high tensile strain at break</li><li>• excellent high impact strength, even at low temperature</li><li>• low-temperature impact strength in most cases even higher than competitive fillers at room temperature (PA 66)</li><li>• matting (in films)</li></ul>

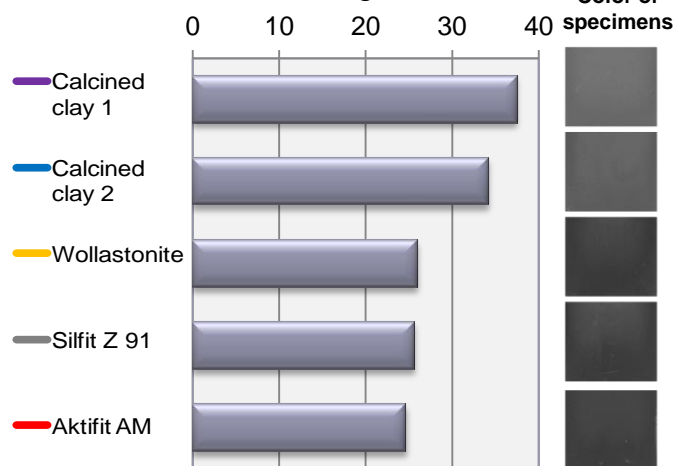
#### 4. Effect in Polymer Matrix



#### 5. Polyamide (PA), 40 % filler PA 66



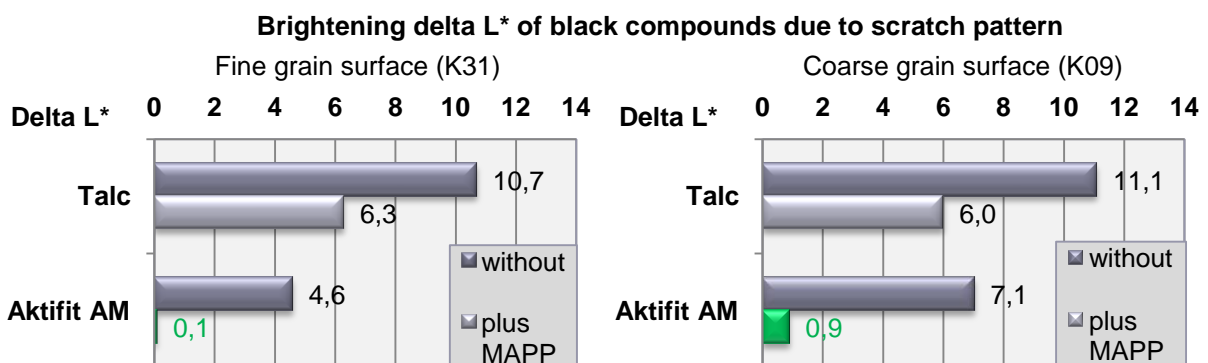
#### Black coloring without graying (PA 6) CIE-Lab Brightness L\*



#### 6. Polyketone (PK), 30 % filler

		No filler	Aktifit AM
Melt Volume-flow Rate	240 °C / 2,16 kg	53.2	9.3
Tensile Modulus	GPa	1.74	2.85
Tensile Yield Stress	MPa	65.5	67.8
Tensile Yield Strain	%	17.0	16.5
Nominal Strain at Break	%	224	21
Flexural Modulus	GPa	-	3.08
Flexural Strength	MPa	-	89.2
Impact Strength Charpy, 1eU	23 °C -30 °C	No break -	No break No break
Notched Impact Strength Charpy, 1eA	23 °C -30 °C	20.5 -	10.2 3.1

#### 7. PP Compounds with enhanced scratch resistance, copolymer, 40 % filler



For more information about Aktifit AM in thermoplastic applications, please see <http://www.hoffmann-mineral.com/Industries/Thermoplastics>